

# Work Order ID 143981

Tuesday, March 29, 2016 9:28:16 AM

**\*143981\***

Page 1

Item ID: D5396-042

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Net Bracket Assembly, RH

Start Date: 3/29/2016 Start Qty: 1.00

**\*1\***

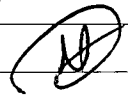
Cust Item ID:

Required Date: 4/1/2016 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: 

Date: 3-29

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                                                                                                                                                                                                                        | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| <b>Draw Nbr</b>                | <b>Revision Nbr</b>                                                                                                                                                                                                                             |                      |         |        |              |               |               |                  |                |
| D5396                          | A                                                                                                                                                                                                                                               |                      |         |        |              |               |               |                  |                |
| 100                            |                                                                                                                                                                                                                                                 | 0.00                 |         |        |              |               |               |                  |                |
| <b>*100*</b>                   | FLOW WATER JET                                                                                                                                                                                                                                  |                      |         |        |              |               |               |                  |                |
| Waterjet                       | <b>Memo</b>                                                                                                                                                                                                                                     | 0.00                 |         |        |              |               |               |                  |                |
| FLOW CNC Waterjet              | 1-Cut D5396-1F as per Dwg<br>Dwg Rev: <br>Prog Rev: <br>2-Deburr if necessary |                      |         |        |              |               |               |                  |                |
| 110                            | QC2- Inspect parts off machine FAI/FAIB                                                                                                                                                                                                         | 0.00                 |         |        |              |               |               |                  |                |
| <b>*110*</b>                   |                                                                                                                                                                                                                                                 |                      |         |        |              |               |               |                  |                |
| QC                             | <b>Memo</b>                                                                                                                                                                                                                                     | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                                                                                                                                                                                                                 |                      |         |        |              |               |               |                  |                |
| 120                            | QC8- Inspect parts - second check                                                                                                                                                                                                               | 0.00                 |         |        |              |               |               |                  |                |
| <b>*120*</b>                   |                                                                                                                                                                                                                                                 |                      |         |        |              |               |               |                  |                |
| QC                             | <b>Memo</b>                                                                                                                                                                                                                                     | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                                                                                                                                                                                                                 |                      |         |        |              |               |               |                  |                |

DAS  
38  
9-89

MAR 30 2016

**Work Order ID 143981**

Tuesday, March 29, 2016 9:28:16 AM

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Page 2

Item ID: D5396-042

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Net Bracket Assembly, RH

Start Date: 3/29/2016 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 4/1/2016 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

**\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

**\*NR2\***

| Sequence ID/<br>Work Center ID               | Operation<br>Description                                       | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code      | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp                   |
|----------------------------------------------|----------------------------------------------------------------|----------------------|---------|--------|-------------------|---------------|---------------|------------------|----------------------------------|
| 130<br><b>*130*</b><br>Brake NC              | Form as per dwg<br>NC BRAKE<br><br>Memo<br>BEND AS PER D5396-2 | 0.00<br><br>0.00     |         |        | DAS<br>30<br>9-89 | 1             |               |                  | MAR 30 2016                      |
| 140<br><b>*140*</b><br>Small Fab             | <br>Memo<br>C'SINK HOLES AS PER DWG                            | 0.00<br><br>0.00     |         |        |                   | 1X            |               |                  | DAS<br>36<br>9-89<br>16/03/30    |
| 150<br><b>*150*</b><br>QC<br>Quality Control | QC5- Inspect part completeness to step on W/O<br><br>Memo      | 0.00<br><br>0.00     |         |        |                   | D             |               |                  | DAS<br>38<br>9-89<br>MAR 30 2016 |

# Work Order ID 143981

Tuesday, March 29, 2016 9:28:16 AM

**\*143981\***

Page 3

Item ID: D5396-042 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Net Bracket Assembly, RH  
 Start Date: 3/29/2016 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 4/1/2016 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                                        | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|-----------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 160                            | Chemical Conversion Coat per QSI005 4.1                         | 0.00                 |         |        |              |               |               |                  |                |
| <b>*160*</b>                   |                                                                 |                      |         |        |              |               |               |                  |                |
| HandFinish                     | Memo                                                            | 0.00                 |         |        |              |               |               |                  |                |
| Hand Finishing                 |                                                                 |                      |         |        |              |               |               |                  |                |
| 170                            | QC7-Inspect Chemical Conversion Coat                            | 0.00                 |         |        |              |               |               |                  |                |
| <b>*170*</b>                   |                                                                 |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                            | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                                 |                      |         |        |              |               |               |                  |                |
| 180                            | Gloss Black (Alum) (Ref: QSI005 4.3.5.13)                       | 0.00                 |         |        |              |               |               |                  |                |
| <b>*180*</b>                   |                                                                 |                      |         |        |              |               |               |                  |                |
| Powdercoat                     | Memo                                                            | 0.00                 |         |        |              |               |               |                  |                |
| Powder Coating                 | START TIME: 1:05<br>OVEN TEMPERATURE: 320°<br>FINISH TIME: 1:30 |                      |         |        |              |               |               |                  |                |

1 FF MAR 31 2016

1 16-03-31 DAS 34 9-88

1 16-03-31 DAS 34 9-88

# Work Order ID 143981

Tuesday, March 29, 2016 9:28:16 AM

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Page 4

Item ID: D5396-042 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Net Bracket Assembly, RH  
 Start Date: 3/29/2016 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 4/1/2016 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                      | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|-----------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 190                            | QC3- Inspect Part Finish                      | 0.00                 |         |        |              |               |               |                  |                |
| <b>*190*</b>                   |                                               |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                          | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                               |                      |         |        |              |               |               |                  |                |
| 200                            |                                               | 0.00                 |         |        |              |               |               |                  |                |
| <b>*200*</b>                   |                                               |                      |         |        |              |               |               |                  |                |
| Small Fab                      | Memo                                          | 0.00                 |         |        |              |               |               |                  |                |
| Small Fab                      | 1- INSTALL NUT PLATE AS PER DWG               |                      |         |        |              |               |               |                  |                |
|                                | 2- INSTALL D-RING AS PER DWG                  |                      |         |        |              |               |               |                  |                |
| 210                            | QC5- Inspect part completeness to step on W/O | 0.00                 |         |        |              |               |               |                  |                |
| <b>*210*</b>                   |                                               |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                          | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                               |                      |         |        |              |               |               |                  |                |

68-6  
51  
DAS

DAS  
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9-89

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APR 01 2016

**Work Order ID 143981**

Tuesday, March 29, 2016 9:28:16 AM

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Page 5

Item ID: D5396-042 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Net Bracket Assembly, RH  
Start Date: 3/29/2016 Start Qty: 1.00 **\*1\*** Cust Item ID:  
Required Date: 4/1/2016 Req'd Qty: 1.00 **\*1\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                        | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp    |
|--------------------------------|-------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|-------------------|
| 220                            | Identify as per dwg & Stock Location: <u>ST</u> | 0.00                 |         |        |              | 1             |               |                  | <u>RD16-04-01</u> |
| <b>*220*</b>                   |                                                 |                      |         |        |              |               |               |                  |                   |
| Packaging                      | Memo                                            | 0.00                 |         |        |              |               |               |                  |                   |
| Packaging                      |                                                 |                      |         |        |              |               |               |                  |                   |
| 230                            | QC21 - Final Inspection - Work Order Release    | 0.00                 |         |        |              |               |               |                  |                   |
| <b>*230*</b>                   |                                                 |                      |         |        |              |               |               |                  |                   |
| QC                             | Memo                                            | 0.00                 |         |        |              |               |               |                  |                   |
| Quality Control                |                                                 |                      |         |        |              |               |               |                  |                   |

Issue to: RD16-1012-01

RD16-04-01

# Picklist Print

Page 1

Tuesday, March 29, 2016 9:28:20 AM

Work Order ID: 143981

**\*143981\***

Parent Item: D5396-042

**\*D5396-042\***

Parent Item Name: Net Bracket Assembly, RH

Start Date: 3/29/2016

Required Date: 4/1/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 16.03.28 NEW ISSUE DD VERF:JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

M6061T6S.080

Purchased

No

sf

240.6000

3.368421

**\*M6061T6S 080\***

**\*\***

6061-T6 .080 Sheet

*on 16/03/28*

Location

Loc Qty

Loc Code

MAT020

240.6

134217

32

m132772

37.3

m133587

49.5

m133828

25.8

m134551

96

*3.5*

D5397-1

Manufactured

No

Each

0.0000

2

**\*D5397-1\***

**\*\***

DAS  
30  
9-89

APR 01 2016

D Ring

MS20426AD3-4

Purchased

No

Each

6,251.000

4

**\*MS20426AD3-4\***

**\*\***

*16/04/01*

DAS  
36  
9-89

RIVET

Location

Loc Qty

Loc Code

CCK004

4885

m134294

4885

GA

1008

m131697

1008

ST312

358

m131697

358

*4*

# Picklist Print

Page 2

Tuesday, March 29, 2016 9:28:20 AM

Work Order ID: 143981

**\*143981\***

Parent Item: D5396-042

**\*D5396-042\***

Parent Item Name: Net Bracket Assembly, RH

Start Date: 3/29/2016

Required Date: 4/1/2016

Start Qty: 1.00

Required Qty: 1.00

|                    |           |    |      |         |   |                   |             |
|--------------------|-----------|----|------|---------|---|-------------------|-------------|
| MS21059L4          | Purchased | No | Each | 46.0000 | 2 | DAS<br>30<br>9-89 | MAR 30 2016 |
| <b>*MS21059L4*</b> |           |    |      |         |   |                   |             |
| Nutplate           |           |    |      |         |   |                   |             |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| CCK007          | 20             |                 |
| m133483         | 20             |                 |
| ST301           | 26             |                 |
| m133938         | 6              |                 |
| m134474         | 20             |                 |

|                       |           |    |      |         |   |                   |             |
|-----------------------|-----------|----|------|---------|---|-------------------|-------------|
| MS27039-4-10          | Purchased | No | Each | 56.0000 | 2 | DAS<br>30<br>9-89 | MAR 30 2016 |
| <b>*MS27039-4-10*</b> |           |    |      |         |   |                   |             |
| Screw                 |           |    |      |         |   |                   |             |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST279           | 56             |                 |
| m131885         | 56             |                 |

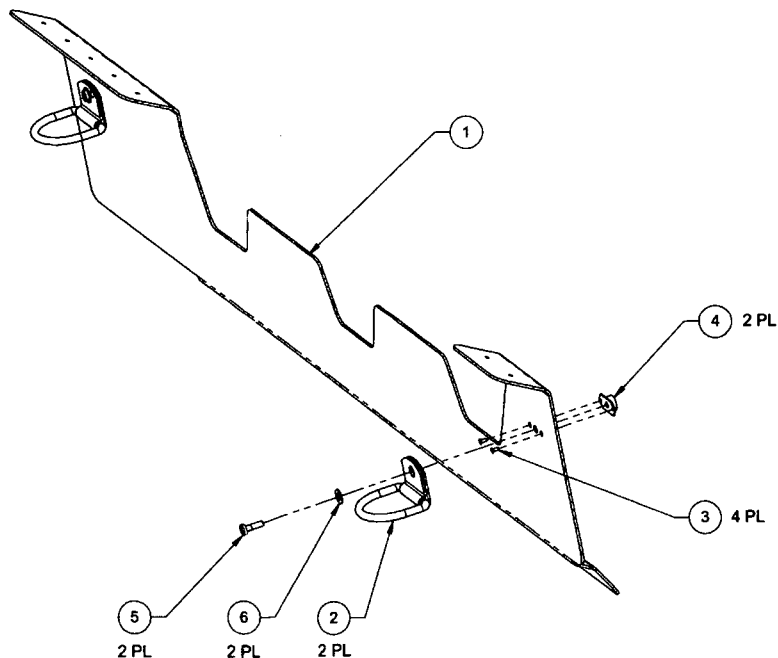
|                        |           |    |      |           |   |                   |             |
|------------------------|-----------|----|------|-----------|---|-------------------|-------------|
| NAS1149F0432P          | Purchased | No | Each | 1,755.000 | 2 | DAS<br>30<br>9-89 | MAR 30 2016 |
| <b>*NAS1149F0432P*</b> |           |    |      |           |   |                   |             |
| WASHER                 |           |    |      |           |   |                   |             |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST260a          | 1000           |                 |
| M134502         | 1000           |                 |
| ST262           | 634            |                 |
| M133990         | 634            |                 |
| st268           | 121            |                 |
| M132677         | 121            |                 |





| ITEM | QTY<br>-041 | P/N           | DESCRIPTION         |
|------|-------------|---------------|---------------------|
|      | X           | D5396-041     | NET BRACKET ASSY LH |
| 1    | 1           | D5396-1       | NET BRACKET LH      |
| 2    | 2           | D5397-1       | D RING              |
| 3    | 4           | MS20426AD3-4  | RIVET, SOLID, CSK   |
| 4    | 2           | MS21059L4     | NUTPLATE            |
| 5    | 2           | MS27039-4-10  | SCREW, PAN-HEAD     |
| 6    | 2           | NAS1149F0432P | WASHER              |



**D5396-041 NET BRACKET ASSY LH**

**RELEASED**  
2016-03-23  
5016-548

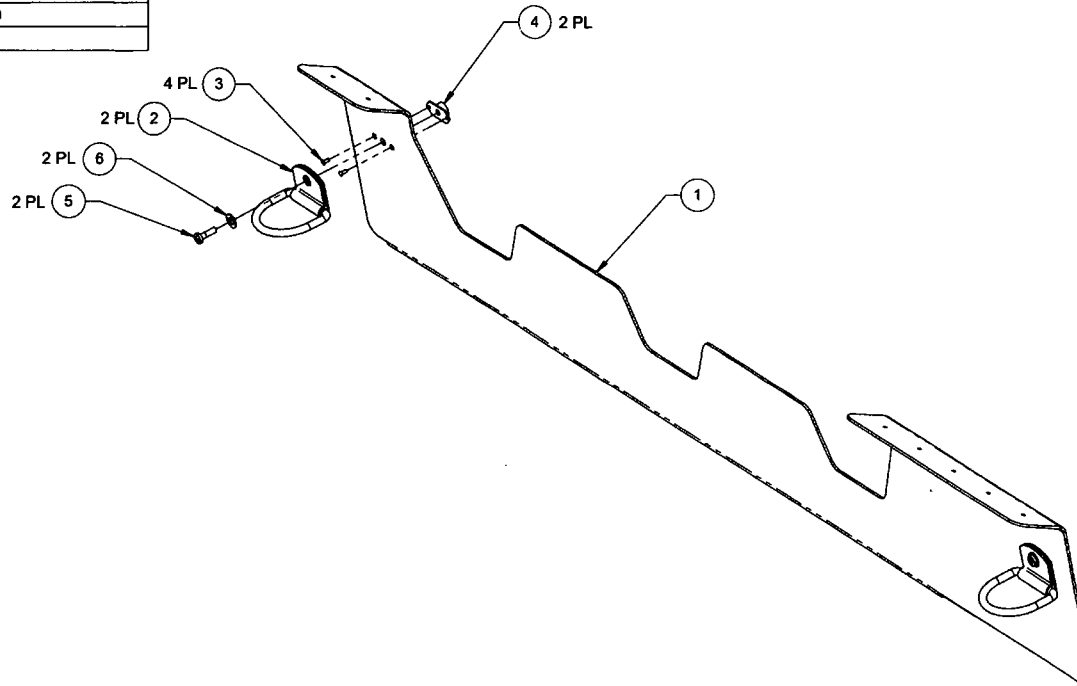
NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1  
7) WEIGHT: 2.77 lbs

*16-3-29*  
*143981*

APPROVED

|            |             |                                                                                                                                                                                                                                                                |              |
|------------|-------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| A          | NEW ISSUE   | AK                                                                                                                                                                                                                                                             | 16.02.11     |
| REV.       | DESCRIPTION | BY                                                                                                                                                                                                                                                             | DATE         |
| DESIGN     | DB          | DART AEROSPACE LTD                                                                                                                                                                                                                                             |              |
| DRAWN      | ML          | HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                    |              |
| CHECKED    | AJS         | DRAWING NO.                                                                                                                                                                                                                                                    | REV. A       |
| MFG. APPR. | JLM         | D5396                                                                                                                                                                                                                                                          | SHEET 1 OF 5 |
| APPROVED   | WM          | TITLE                                                                                                                                                                                                                                                          | SCALE        |
| DE APPR.   | DS          | NET BRACKET ASSY                                                                                                                                                                                                                                               | NTS          |
| DATE       | 16.02.11    | COPYRIGHT © 2016 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. |              |

| ITEM | QTY<br>-042 | P/N           | DESCRIPTION         |
|------|-------------|---------------|---------------------|
|      | X           | D5396-042     | NET BRACKET ASSY RH |
| 1    | 1           | D5396-2       | NET BRACKET RH      |
| 2    | 2           | D5397-1       | D RING              |
| 3    | 4           | MS20426AD3-4  | RIVET, SOLID, CSK   |
| 4    | 2           | MS21059L4     | NUTPLATE            |
| 5    | 2           | MS27039-4-10  | SCREW, PAN-HEAD     |
| 6    | 2           | NAS1149F0432P | WASHER              |



**D5396-042 NET BRACKET ASSY RH**

**RELEASED**  
R 2016-03-23

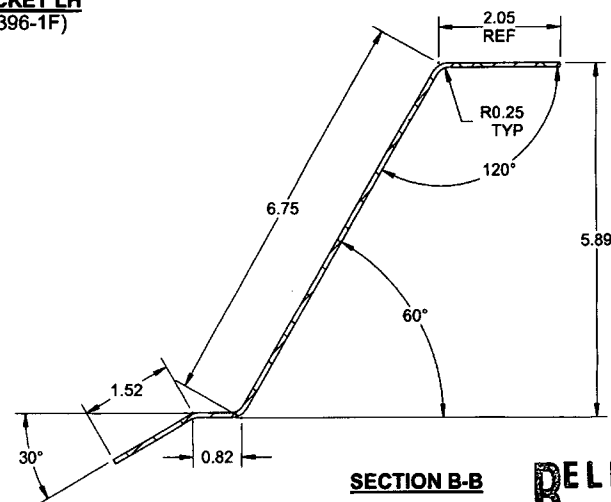
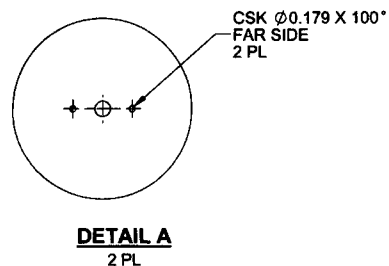
**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 2.77 lbs

APPROVED

|            |          |                                                                                                                                                                                                                                                                                     |              |
|------------|----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | DB       | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                            |              |
| DRAWN      | ML       |                                                                                                                                                                                                                                                                                     |              |
| CHECKED    | AJS      | DRAWING NO.                                                                                                                                                                                                                                                                         | REV. A       |
| MFG. APPR. | JLM      | <b>D5396</b>                                                                                                                                                                                                                                                                        | SHEET 2 OF 5 |
| APPROVED   | WM       | TITLE                                                                                                                                                                                                                                                                               | SCALE        |
| DE APPR.   | DS       | <b>NET BRACKET ASSY</b>                                                                                                                                                                                                                                                             | NTS          |
| DATE       | 16.02.11 | <small>COPYRIGHT © 2016 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |              |

**D5396-1 NET BRACKET LH**  
(MAKE FROM D5396-1F)



**SECTION B-B**

**RELEASED**  
2016-03-23

- NOTES:**
- 1) MATERIAL: MADE FROM D5396-1F
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 2.34 lbs

APPROVED

|            |          |                                                                                                                                                                                                                                                                                          |              |
|------------|----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | DB       | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                 |              |
| DRAWN      | ML       |                                                                                                                                                                                                                                                                                          |              |
| CHECKED    | AJS      | DRAWING NO.                                                                                                                                                                                                                                                                              | REV. A       |
| MFG. APPR. | JLM      | <b>D5396</b>                                                                                                                                                                                                                                                                             | SHEET 3 OF 5 |
| APPROVED   | WM       | TITLE                                                                                                                                                                                                                                                                                    | SCALE        |
| DE APPR.   | DS       | <b>NET BRACKET ASSY</b>                                                                                                                                                                                                                                                                  | NTS          |
| DATE       | 16.02.11 | <small>COPYRIGHT © 2016 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |              |

8 7 6 5 4 3 2 1

D

C

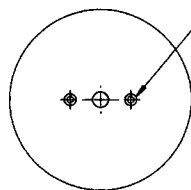
B

A

6.64  
REF

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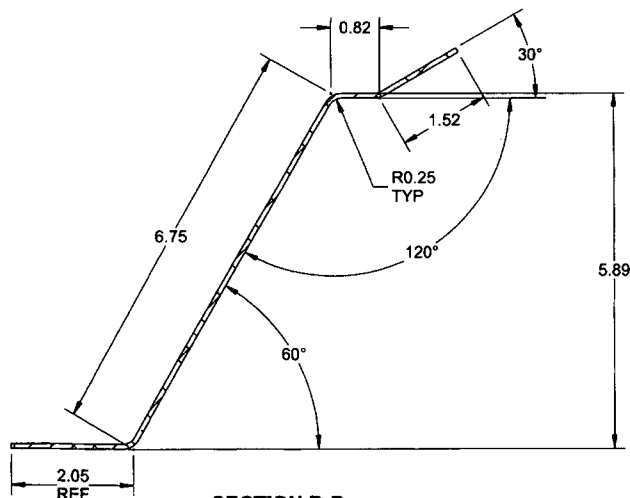
**D5396-2 NET BRACKET RH**  
(MAKE FROM D5396-1F)



**DETAIL C**  
2 PL

**NOTES:**

- 1) MATERIAL: MADE FROM D5396-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.36 lbs



**SECTION D-D**

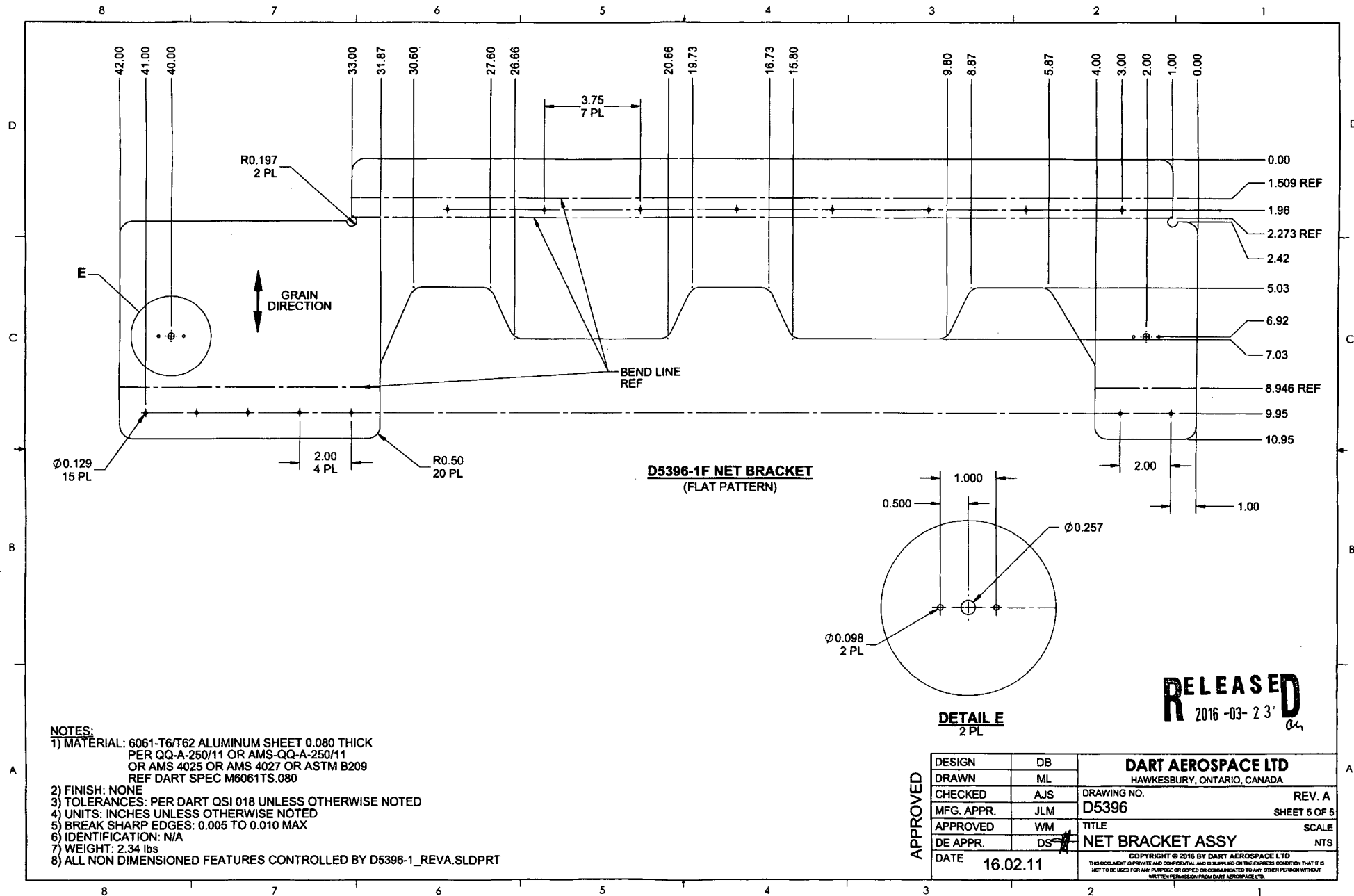
**RELEASED**  
2016-03-23

APPROVED

|            |          |
|------------|----------|
| DESIGN     | DB       |
| DRAWN      | ML       |
| CHECKED    | AJS      |
| MFG. APPR. | JLM      |
| APPROVED   | WM       |
| DE APPR.   | DS       |
| DATE       | 16.02.11 |

|                                                                                                                                                                                                                                                                                |              |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                       |              |
| DRAWING NO.<br><b>D5396</b>                                                                                                                                                                                                                                                    | REV. A       |
| TITLE<br><b>NET BRACKET ASSY</b>                                                                                                                                                                                                                                               | SHEET 4 OF 5 |
| SCALE<br>NTS                                                                                                                                                                                                                                                                   |              |
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|            |          |                                                                                                                                                                                                                                                                                 |              |
|------------|----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | DB       | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                        |              |
| DRAWN      | ML       |                                                                                                                                                                                                                                                                                 |              |
| CHECKED    | AJS      | DRAWING NO.                                                                                                                                                                                                                                                                     | REV. A       |
| MFG. APPR. | JLM      | <b>D5396</b>                                                                                                                                                                                                                                                                    | SHEET 5 OF 5 |
| APPROVED   | WM       | TITLE                                                                                                                                                                                                                                                                           | SCALE        |
| DE APPR.   | DS       | <b>NET BRACKET ASSY</b>                                                                                                                                                                                                                                                         | NTS          |
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